



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-689-023
Job Sheet 169622



Part No: D350-689-023

Job Qty: 2 ea

Part Name: Floor Provisions Energy Attenuating Seat Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/15/17

Job Tracking No:

Due Date: 1/10/18

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Capitale Helicoptere (CCAPI03)

1688 Route De L'Aeroport Quebec, QC, G2G 0K1 Canada ph:(418) 871-4466 fx:(418) 871-7170.

Note: DWG REV C SHEET 36 IPP Rev:A 08-12-23 new issue DD verified by:EC IPP Rev:B revise route seq DD 10.02.12 verified by:JLM IPP Rev:C chg003 DD 11.09.28 verified by:JLM IPP Rev:D 12.01.12 now @ CHG004 (ecn12-501) DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	1/10/18	1/10/18	0.00	0.00	Start Up Stores/Pkg-1		AT
110	Packaging	2 pcs	1/10/18	1/10/18	0.00	0.00	Packaging1-3		AT
120	QC	2 pcs	1/10/18	1/10/18	0.00	0.00	QC4		M. J. D.
125	DC	2 pcs	1/10/18	1/10/18	0.00	0.00	DC		A.T.
130	Packaging	2 pcs	1/10/18	1/10/18	0.00	0.00	Packaging3-1		M. J. D.
140	QC21-FG	2 Ea	1/10/18	1/10/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile and create labels per PPP D350-689-023 CHG004
Descriptions: 130 - Identify and pack for shipping as per PPP D350-689-023 Location: FG027

JAN 12 2018

DAS
21
6:30

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3027-75015984	18	12	0	0
	D3811-0415025390	2	2	0	0
	D4575-15023365	2	2	0	0
	D4575-35027945	2	22	0	0
	MS21042L35027940	18	3,874	0	0
	MS24694-S505027938	18	149	0	0
	NAS1149D0363J5027936	18	4,564	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S029841

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Floor Provisions Energy Attenuating Seat Compatible

PART NO: D350-689-023
Revision:
Operation: Start up Operation
Change No: CHG004

Mfg Date: 01/08/18
Job No: 169622

Change Record

PAGE 1 OF 1

Part Number: D350-689-023

Description: ENERGY ATTENUATING FLOOR PROVISIONS

[illegible]

5.0 PARTS LIST

REFERENCE ONLY

Qty -011	Qty -013	Qty -021	Qty -023	Qty -041	Qty -043	Part Number	Description
X						D350-689-011	DUAL HIGH BACK SEAT INSTALLATION, LH
1	X					D350-689-013	FLOOR PROVISIONS KIT
		X				D350-689-021	DUAL HIGH BACK SEAT INSTALLATION, LH
		1	X			D350-689-023	ENERGY ATTENUATING FLOOR PROVISIONS KIT
1				X		D350-689-041	DUAL HIGH BACK SEAT ASSEMBLY
		1			X	D350-689-043	DUAL HIGH BACK SEAT ASSEMBLY
				1	1	D3018-1	SEAT CUSHION
				1	1	D3019-1	BACK CUSHION
	1					D3025-1	BEAM
	1					D3026-1	CHANNEL
	1					D3027-1	CLIP
	1					D3027-3	CLIP
	1					D3027-5	CLIP
	4		4			D3027-7	CLIP
				4		D3028-1	STUD
				2		D3029-1	SPRING
				2		D3030-1	LOCK
	1					D3032-1	SPACER
	2					D3033-1	SEAT TRACK
	1					D3234-1	DOUBLER
	2					D3234-5	SPACER
					2	D3808-041	SEAT RAIL ASSEMBLY
					4	D3809-1	SLIDING BLOCK
			1			D3811-041	SEAT TRACK ASSEMBLY
	1		1			D4575-1	BEAM
	1		1			D4575-3	DOUBLER
				1	1	D4671-1	ARMREST CUSHION
				1	1	D5162-041	SEAT STRUCTURE ASSEMBLY
	52					MS20470AD4	RIVET
			9			MS21042L3	NUT (OR MS21042-3)
	12					MS21059L3	NUTPLATE
	2					MS24693-S273	SCREW
					8	MS24694-S3	SCREW
			9			MS24694-S50	SCREW
					4	MS24694-S148	SCREW
	6					MS27039-1-10	SCREW
	6					NAS1149D0332J	WASHER (OR AN960JD10L)
			9			NAS1149D0363J	WASHER (OR AN960JD10)

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D350-689-023 Revision: Floor Provisions Energy Attenuating Seat Compatible														
140	QC21-FG	S029841	169622	2 Ea	0	S029841	FG027	Bin	Stock	1/8/2018	Issue Container			
Operation Totals:		1		2	0									
Part Totals:		1		2	0									
Part Number: MS21042L3 Revision: Nut														
100	Receive Ea	S027940	169622	9 Ea	0	S016501	ST303		Stock	1/2/2018	Issue Container			
Operation Totals:		1		9	0									
Part Totals:		1		9	0									
Part Number: NAS1149D0363J Revision: Washer														
100	Receive Ea	S027936	169622	18 Ea	0		Start Up Stores/Pkg-1		Stock	1/2/2018	Issue Container			
Operation Totals:		1		18	0									
Part Totals:		1		18	0									
Totals:		3		29	0									